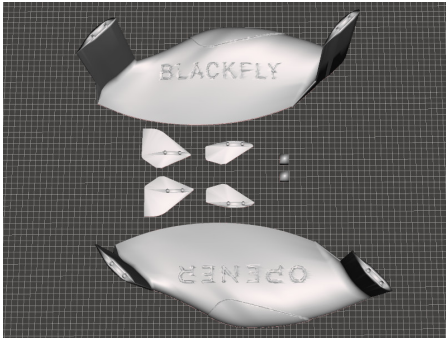


# 3D Print a Model BlackFly

## Assembly Instructions



### 3D Print STL files

- 0.2 mm layer height
- 0.4 mm nozzle
- PLA
- 15% infill



### Required tools

- Super Glue
- Small file or sandpaper



### Overview of components

- Left half
- Right half
- Left Winglets
- Right Winglets
- Alignment plugs



### Confirm fit

- Dry fit all the pieces together
- File or sand if required



Glue the two halves together

- Insert 2x alignment plugs into one half
- Apply Super Glue to other half
- Align halves and press together until Super Glue sets



Install two Right Winglets

- Apply Super Glue to end of wings
- Install each winglet (note orientation!)
- Press together until Super Glue sets



Install two Left Winglets

- Apply Super Glue to end of wings
- Install each winglet (note orientation!)
- Press together until Super Glue sets



Enjoy your Model BlackFly!